

Date: Wednesday, 07/03/2007 12:36:59 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET ASS'Y				
Job Number	: 31051							
Estimate Number	: 12522							
P.O. Number	: N/A			Part Number	: D35311			
This Issue	: 07/03/2007		S.O. No.	: N/A				
Prsht Rev.	: NC			Drawing Number	: UNDER REVIEW			
First Issue	: N/A		Project Number	: N/A				
Previous Run	: 30403		Drawing Revision	: N/A				
Written By	:		Material	: N/A				
Checked & Approved By	:		Due Date	: 09/03/2007				
Comment	: Est Rev:A New Issue 06-09-06 EC							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S040	6061-T6 .040 Sheet
	Comment: Qty.: 0.3972 sf(s)/Unit Total : 0.3972 sf(s) 6061-T6 .040 Sheet (M6061T6S040) Batch: M19380	m1 07 03 08 ①
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3531 Dwg Rev: U/R Prog Rev: U/R	m1 07 03 08 ①
	2-Deburr if necessary	m1 07 03 08 ①
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	m1 07 03 08 ①
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	m1 07 03 08 ①
5.0	BRAKE NC	NC BRAKE
	Comment: NC BRAKE Bend as per Dwg D3531	SB 07 03 08 ①

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Seq. #:	Machine Or Operation:	Description :
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6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/03/09

7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-f

07/03/09

8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/3/12 (1)

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

SAK

Identify and Stock
Location: _____

P-7/3/12

CHARGE TO WO 00053

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/03/09

Job Completion



07/03/12

DART AEROSPACE LTD	Work Order:	31051
Description: Bracket Ass'y	Part Number:	D 3531-1
Inspection Dwg: U/R , Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>M. M.</i>	Audited by:	<i>AD</i>	Prototype Approval:		
Date:	01/03/08	Date:	07/03/08	Date:		
Rev	Date	Change			Revised by	Approved by
A		New Issue			KJ/JLM	

HAFORMS1Quality Assurance\approved QA\FAI revD